

Putting a stay in your trunk using rivets:

Parts needed:

2 -1" rivets

4 washers to fit

1 stay

Tools needed:

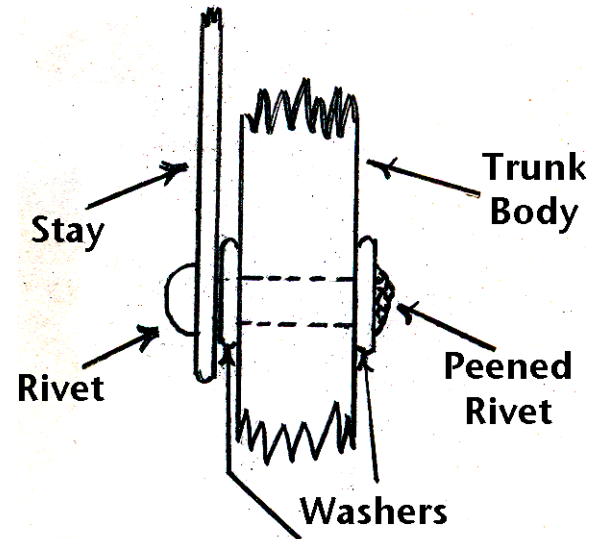
Hammer

Heavy iron

Drill

Drill bit, same diameter as the rivets

Clippers (side cutters)



Open the lid until it is just 1" past the balance point.

Line up the stay against the side of the trunk with the knee facing forward.

Mark the trunk through the two holes in the stay.

Drill out the holes in the trunk where you have marked them.

Drill out the holes in the stay to make them the size of the rivets.

Slide a rivet through the stay and the trunk body with a washer between the stay and the body of the trunk and the other washer slid over the rivet on the outside of the trunk.

Clip off the end of the rivet so that about 1/8" is left.

Hold the iron on the inside and peen over the outside making sure the washer stays in place. Peen until the whole thing is secure and the washer is tight against the trunk.

Repeat the process for the top rivet.